

Air Flow formulas

CFM = Duct area sq ft x Velocity
(Mercury)

Standard Air = 70F @ 29.92" HG

1 cubic foot of standard air = 0.075 pounds **13.3 cubic feet of standard air** = 1 pound

FAN LAWS:

Remember RPM is interchangeable for CFM

Note: *new* is the same as 1 and *old* is the same as 2

Fan Law #1

$$\left(\frac{CFM_{new}}{CFM_{old}}\right) = \left(\frac{RPM_{new}}{RPM_{old}}\right)$$

Formulas for problem solving

$$CFM_{new} = CFM_{old} \times \left(\frac{RPM_{new}}{RPM_{old}}\right) \quad RPM_{new} = RPM_{old} \times \left(\frac{CFM_{new}}{CFM_{old}}\right)$$

Fan Law #2

$$\left(\frac{CFM_{new}}{CFM_{old}}\right)^2 = \frac{SP_{new}}{SP_{old}} \quad \text{Or} \quad \left(\frac{CFM_{new}}{CFM_{old}}\right) = \sqrt{\frac{SP_{new}}{SP_{old}}}$$

Formulas for problem solving

$$CFM_{new} = CFM_{old} \times \sqrt{\frac{SP_{new}}{SP_{old}}} \quad SP_{new} = \left(\frac{CFM_{new}}{CFM_{old}}\right)^2$$

Fan Law #3

$$\left(\frac{CFM_{new}}{CFM_{old}}\right)^3 = \frac{BHP_{new}}{BHP_{old}} \quad \text{Or} \quad \frac{CFM_{new}}{CFM_{old}} = \sqrt[3]{\frac{BHP_{new}}{BHP_{old}}}$$

Formulas for problem solving

$$CFM_{new} = CFM_{old} \times \sqrt[3]{\frac{BHP_{new}}{BHP_{old}}} \quad BHP_{new} = BHP_{old} \times \left(\frac{CFM_{new}}{CFM_{old}}\right)^3$$

Volume calculations:

$$\text{Air Changes Per Hour} = \frac{CFM \times 60}{\text{Cubicfeet}}$$

$$CFM = \text{Room Volume} \times \frac{\text{AirChangesPerhour}}{60}$$

Calculating Outside Air quantities:

$$\mathbf{OAT} = \frac{(\mathbf{MAT} \times 100) - (\% \mathbf{RA} \times \mathbf{RAT})}{\% \mathbf{OA}} \quad \mathbf{O}=\text{Outside} \quad \mathbf{A}=\text{Air} \quad \mathbf{R}=\text{Return} \quad \mathbf{M}=\text{Mixed}$$

T=Temperature

$$\% \mathbf{OA} = \frac{(\mathbf{RAT} - \mathbf{MAT})}{(\mathbf{RAT} - \mathbf{OAT})} \times 100$$

$$\mathbf{MAT} = \frac{(\% \mathbf{OA} \times \mathbf{OAT}) + (\% \mathbf{RA} \times \mathbf{RAT})}{100}$$

$$\mathbf{RAT} = \frac{(\mathbf{MAT} \times 100) - (\% \mathbf{OA} \times \mathbf{OAT})}{\% \mathbf{RA}}$$

Velocity and Velocity with density correction:

For Standard Air (70F @ 29.92"):

For Other Than Standard Air:

$$V = 4005 \times \sqrt{VP} \quad VP = \left(\frac{V}{4005} \right)^2$$

$$Den = 0.075 \times \frac{530}{460 + T} \times \frac{BAR}{29.92}$$

$$V = 1096.7 \times \sqrt{\frac{VP}{Den}}$$

Airflow stations flow:

$$CFM = C_v \times \sqrt{\Delta P(\text{inches})H_2O} \quad C_v = \sqrt[2]{\frac{CFM}{\Delta P(\text{inches})H_2O}}$$

$$\Delta P(\text{inches})H_2O = \left(\frac{CFM}{C_v} \right)^2$$

Air Thermal calculations:

sp.ht = 0.24
 13.3 cu.ft. = 1 lb.
 0.075 lbs. = 1 cu.ft.
 .075 lbs. x 60 min. = 4.5 lbs per hour
 4.5 x 0.24 = 1.08

$$BTUH = M \times sp.ht \times \Delta T$$

M = Mass Flow Rate in Lbs. per Hour. sp.ht. = Specific Heat in BTU/Lb. per Degree F.

$$CFM = \frac{BTUH(Sensible)}{1.08 \times \Delta T(DryBulb)}$$

$$\Delta T = \frac{BTUH}{1.08 \times CFM}$$

$$BTUH = CFM \times 1.08 \times \Delta T \times \frac{Den}{0.075}$$

$$BTUH(Total) = CFM \times \Delta h \times 4.5 \times \frac{Den}{0.075}$$

h = Enthalpy in BTU per Lb.

$$\frac{BTUH}{1000} = MBH$$

Fan calculations:

Static fan efficiency: $FanBHP = \frac{CFM \times SP}{6356 \times SE}$

$$FanTipSpeedFPM = RPM \times \frac{Circ.(in.)}{12}$$

$$Circ.(in.) = \frac{Ts(FPM) \times 12}{RPM}$$

$$RPM = \frac{Ts(FPM) \times 12}{Circ.(in.)}$$

$$BL = 2C + (1.57 \times (D + d)) + \frac{(D - d)^2}{4C}$$

$$FanRPM = MotorRPM \times \frac{d}{D}$$

$$MotorRPM = FanRPM \times \frac{D}{d}$$

BL = Belt Length (in.) C = Distance between shaft centers (in.) D = Fan sheave dia. (in.)

d = Motor Sheave dia. (in.)

$$\text{Max. (min.) Fan sheave Dia.} = \frac{\text{ExistingFanSheaveDia.}}{\sqrt[3]{\frac{\text{Max.BHP}}{\text{ExistingEstimatedBHP}}}}$$

$$\text{Max. Motor sheave} = \text{Existing Motor sheave Dia.} \times \sqrt[3]{\frac{\text{Max.BHP}}{\text{ExistingEstimatedBHP}}}$$

$$\text{New **Motor** Sheave size **Diameter new**} = \text{Dia.}_{\text{old}} \times \left(\frac{RPM_{\text{new}}}{RPM_{\text{old}}} \right)$$

$$\text{New **Fan** Sheave size **Diameter new**} = \text{Dia.}_{\text{old}} \times \left(\frac{RPM_{\text{old}}}{RPM_{\text{new}}} \right)$$